



SONEX® Valueline Panels have an omni-directional, softly-sculpted surface pattern that produces subtle, ever-changing shadow and light play effects. The panels direct apply to walls and ceilings and provide superior sound absorption at very affordable prices. Made from lightweight, non-fibrous, open-cell expanded melamine WILLTEC™ foam, SONEX Valueline Panels are readily available in a variety of standard and custom panel sizes, thicknesses and water-base finishes. pinta acouSTIC™ PA-O2 water-base and PA-O3 neutral-cure silicone adhesives adhere panels to most substrates.

>> | **Advantages**

- Excellent acoustic absorption across all sound frequencies; lightweight, non-fibrous WILLTEC panels quickly adhere to most substrates and are easily cut to fit onsite
- Naturally resistant to mold, fungus and bacteria growth, panels can withstand high heat and humidity of indoor swimming pools

2601 49th Avenue North, Suite 400
Minneapolis, MN 55430
+1 612-355-4200
1-800-662-0032
sales@pinta-acoustic.com
www.pinta-acoustic.com

Material

- Made from open-cell, natural light grey or white WILLTEC™ expanded melamine foam
- Standard water-based acoustic coating color options in arctic white, ivory, beige, light blue, light, medium or dark grey, black and other premium or custom options are available; panels coated on one side and all edges standard
- Non-repeating, omni-directional pattern, square-edge panels standard; optional 15, 22.5, 30 and 45-degree bevel edges also available

Size

- Typical panel size: 24" x 48" (610 x 1219 mm) and custom sizes and shapes up to 48" x 96" (1219 x 2438 mm)
- Typical thickness options: 1-1/2", 1-7/8" or 2-1/2" (38, 48 or 64 mm) and custom

Applications

- Modern office and conference spaces
- Retail and boutique stores
- Educational classrooms and libraries
- Art centers, museums and display showrooms
- Restaurants and cafeterias
- Manufacturing, production and assembly areas
- Indoor swimming pools, fitness centers and spas

Direct-Apply, Glue-up Installation to Smooth Substrates

- Use clean, thin, white cotton gloves to handle panels
- Cut acouSTIC™ adhesive cartridge tip to produce 1/4 inch (6.4 mm)-diameter bead
- Run a continuous bead of adhesive around the panel's perimeter, approximately 1.5 inch (38 mm) from edges, then apply intermittent beads from opposite corners through the center of the panel creating an X
- Press panel firmly into place and smooth evenly across it to ensure a strong, lasting bond; adhesive tack should be immediate
- Please consult pinta acoustic with any questions prior to your specific project application start



Physical Data— WILLTEC™ foam

Material	Open-cell melamine-based foam
Density	0.5 to 0.7 lbs./cubic ft. (ASTM D3574-77)
Long-term Service Temperature	302°F (150°C)
Flame Spread and Smoke Density	Passes Class A per ASTM E 84 Meets UL 1715 (WILLTEC natural) Passes CAN ULCS-102
Microbial Growth	Passes UL 181, section 11
Fungus Resistance	Rating 0 per ASTM G21
Finishes	Natural (white and light grey), water-based acoustic coating (standard, premium and custom colors)
Light Reflectance Value	0.87, arctic white

Sound Absorption

Finish	Thickness	Coefficients per ASTM C423-90a							Type
		125Hz	250Hz	500Hz	1kHz	2kHz	4kHz	NRC	
Natural (white and light grey)	1-1/2" (38 mm)	0.08	0.29	0.73	0.94	0.97	0.89	0.75	B
	1-7/8" (48 mm)	0.17	0.55	1.07	1.15	1.08	1.10	0.95	B
	2-1/2" (65 mm)	0.19	0.62	1.15	1.21	1.14	1.20	1.05	B
Water-based acoustic coated (standard, premium and custom colors)	2" (51 mm)	0.13	0.41	1.02	1.18	1.18	1.13	0.95	B
colortec (charcoal)	2" (51 mm)	0.05	0.31	0.81	0.96	0.97	0.97	0.75	A

>> Other Products

- Direct-Apply Ceiling and Wall Panels
- Suspended Ceiling Clouds and Baffles
- Suspended Grid Lay-in Panels
- Barriers, Foam and Composites

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